

BD112B/BD112BT: Bidirectional Detector for WR340 Waveguide

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General Description

BD112B and BD112BT are bidirectional detectors with DC amplifiers, intended for simultaneous sampling of the incident and reflected waves in high-power 2.45 GHz industrial applications using the WR340 (R26) rectangular waveguide. BD112BT includes a temperature sensor. These detectors combine the following components:

- Four-port directional coupler
- Attenuators
- Zero-bias Schottky diode detectors
- Low noise operational amplifiers
- Temperature sensor with analog output (BD112BT only)

The detectors deliver two DC voltages in the range of 0 to around 9V, approximately proportional to the power of the waves propagating in the forward and reverse directions in the main waveguide.

The detector transfer curves are generally nonlinear and vary with temperature. A transfer curve of an “average detector” is presented in this datasheet.

Users can apply the output from the temperature sensor to their own software correction of the temperature dependence of the detector outputs.

The detector module is fastened to a parent waveguide by means of six M3 or similar-diameter screws after machining of appropriate holes in the waveguide wall.

As an option, an assembly consisting of the module affixed to a precisely machined parent waveguide with the standard length of 174 mm can be provided.

The calibrated assembly is shown in [Fig. 2](#) above.



Fig. 1. Bidirectional detector BD112B.

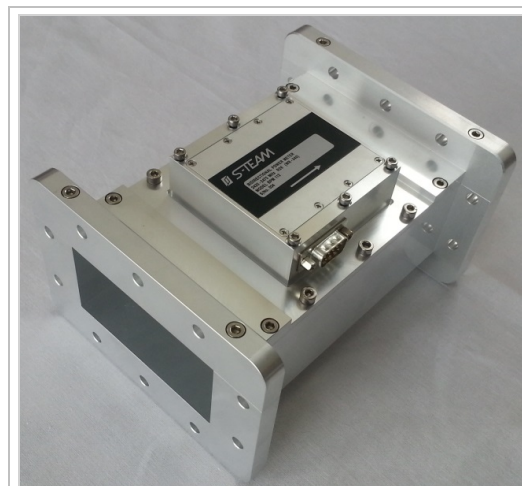


Fig. 2. BD112B installed on a standard-length waveguide.

Specifications

Waveguide of destination	WR340 (R26)
Waveguide wall thickness	2 mm
Waveguide surface flatness required at BD interface	0.04 mm
Frequency range	2425 – 2475 MHz
Peak working power	1 kW, 10 kW, 30 kW
Directivity	25 dB min
Output voltage polarity	Positive
Internal time constant	0.15 ms
Statistical spread of output voltage	± 1 dB (3- σ deviation)
Output voltage temperature variation (+5 °C to +65 °C)	< 3 dB
Output voltage offset	± 5 mV max
Offset temperature variation (-10 °C to +65 °C)	5 mV max
Power supply voltage	24 V $\pm 10\%$ DC
Power consumption	< 1 W (40 mA @ 24 V)
Connector	D-sub 9-pin male (D9m)
Dimensions (L x W x H)	73 x 73 x 29.5 mm
Mass	220 g
Operating temperature range	-10 °C to +65 °C
Storage temperature range	-20 °C to +80 °C

Pin Assignment

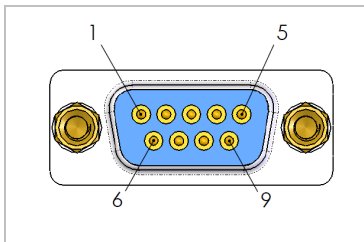


Fig. 3. D9m connector pin numbering.

Pin	Signal	Description
1	RFL	Reverse (reflected) signal: detector output
2		
3		
4	TSENS	Temperature sensor output
5	VNEG	Negative DC power supply input (0 V)
6	FWD	Forward (incident) signal: detector output
7		
8	GND	Signal ground. Negative DC power supply input (0 V)
9	VPOS	Positive DC power supply input (+24V)

Notes:

- RFL, FWD and TSENS outputs are referred to GND.
- The forward wave should propagate in the direction of the arrow on the nameplate.
- Unassigned pins are not connected.
- TSENS is available only in BD112BT.

Detector Correction Curve

A detector correction curve is the inverse of the transfer curve $V = f(P)$, where P is the power of a wave propagating in the waveguide in a given direction and V is the output voltage of the corresponding channel. The correction curve can serve, in particular in its mathematical form, for determining the input power from the output voltage. The typical output voltage for the maximum working power $P_{\max}$ is lower than the theoretically possible 10 V to accommodate the temperature dependence and statistical variations. A typical *normalized* correction curve for ambient temperature 25 °C and frequency 2450 MHz, where $P_{\max}$ is the specified maximum working power, is shown in [Fig. 4](#) below.

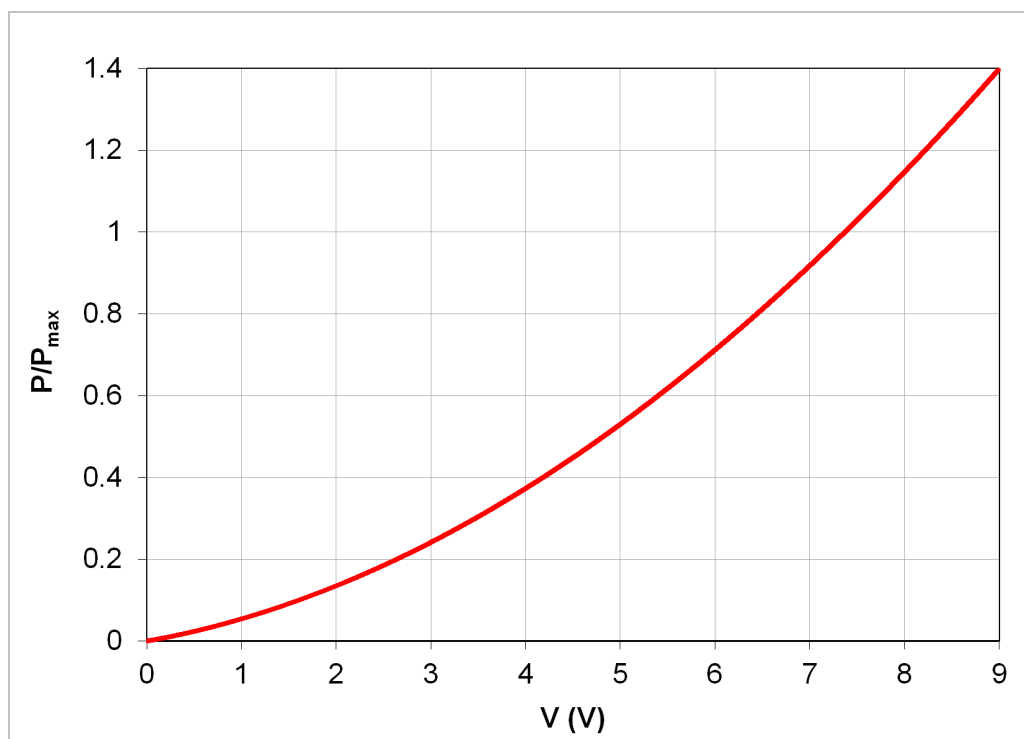


Fig. 4. Typical BD112B correction curve for both directions. $P_{\max}$ is the specified maximum working power.

The curve can be approximated by the polynomial

$$P/P_{\max} = d_1V + d_2V^2 + d_3V^3 + \dots + d_nV^n$$

where P is the input microwave power, $P_{\max}$ is the specified maximum working power (both P and $P_{\max}$ in the same units), V is the output voltage in millivolts, and d_i are the polynomial coefficients listed below.

Tab. 1. Polynomial coefficients for BD112B/BD112BT correction curve.

Coefficient	Value
d_1	4.0236020E-02
d_2	1.4546473E-02
d_3	-6.5292208E-04
d_4	1.2399803E-04
d_5	-1.1846439E-05
d_6	4.1549405E-07

Please be aware that the function is a statistical average based on evaluation of a number of detectors, and generally depends on temperature. The behavior of individual detectors may vary. For more critical

applications that require accurate and temperature-independent power measurement, we recommend the use of the bidirectional power meter BPM112 instead.

Typical Directivity

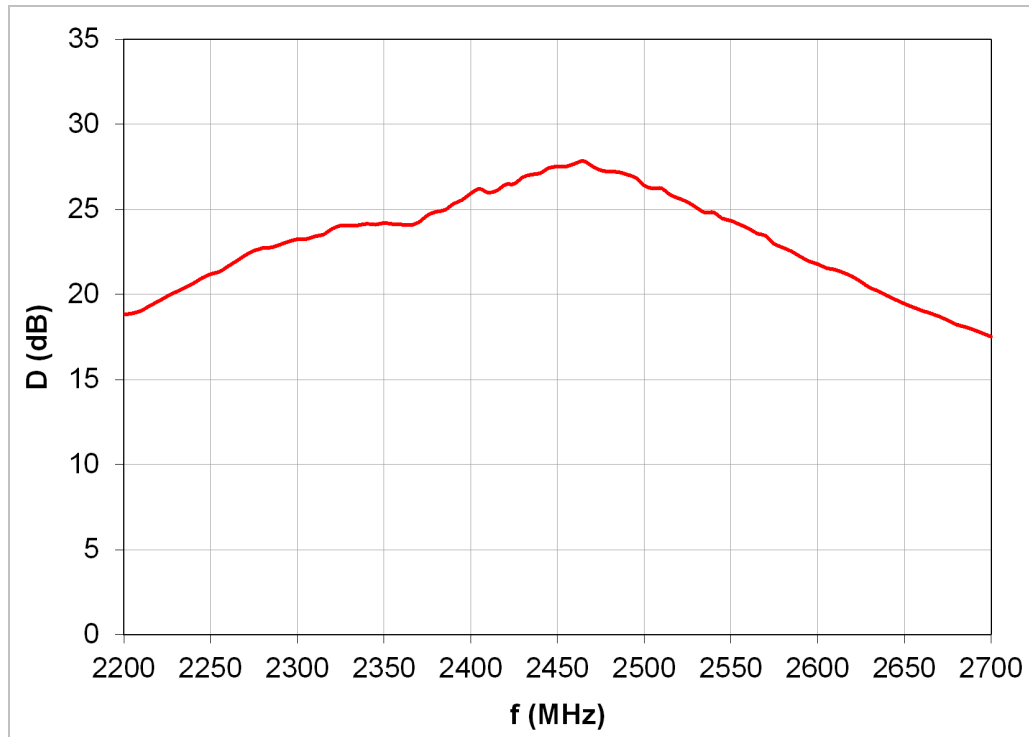


Fig. 5. Typical BD112B directivity (both directions).

Dimensional Drawing

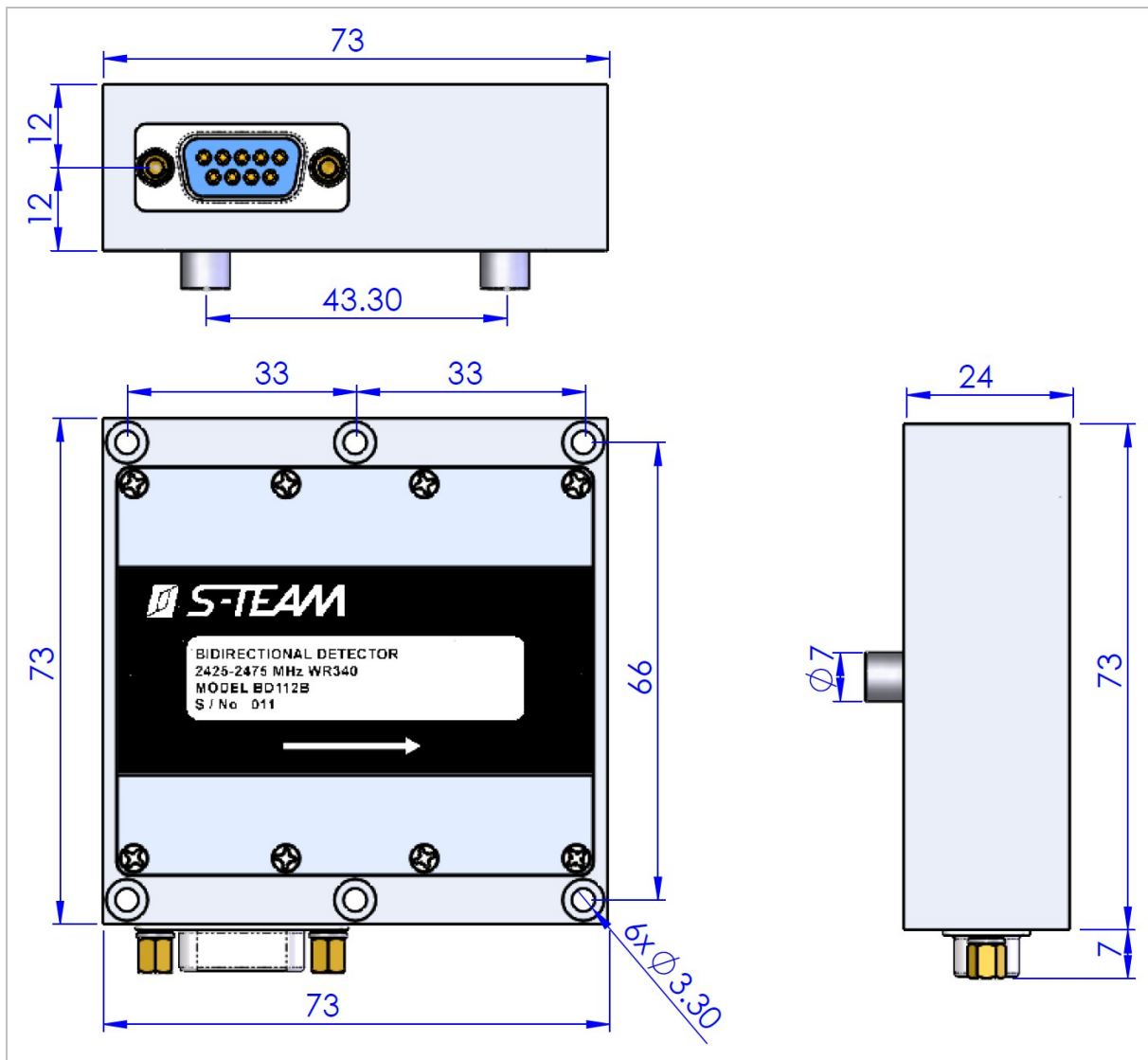


Fig. 6. Basic BD112B dimensions in millimeters. The probe protrusion is 5.5 mm.

Waveguide Machining Template

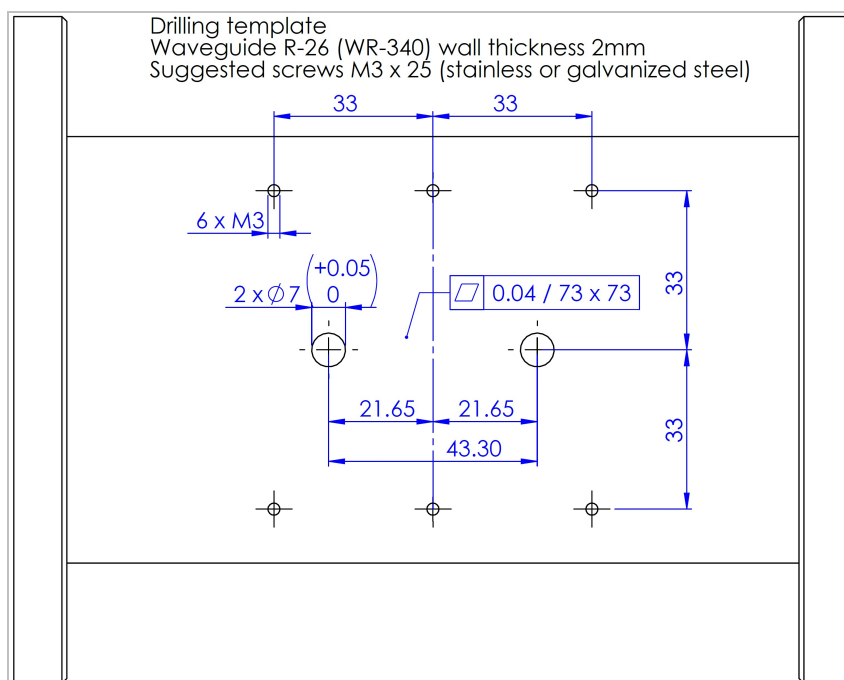


Fig. 7. Waveguide machining template. All dimensions are in millimeters. The pattern is centered about the waveguide axis. The waveguide wall thickness must be 2 mm.

Important Note

Complying with the specified waveguide wall thickness and flatness of its surface interfacing with the detector is essential in order to achieve the specified measurement accuracy. The slope of the coupling factor as a function of the wall thickness is about -6 dB/mm (i.e., increasing the wall thickness decreases the output power readings).

If the wall thickness differs from the specified figure but is known, one can apply a user-defined correction based on the above slope. Nevertheless, the wall thickness should not deviate from the specification by more than ± 0.3 mm, as otherwise BD directivity will deteriorate.

To avoid problems with manufacturing precision waveguide components, one can order a calibrated assembly consisting of a BD module fixed to a parent waveguide. The standard waveguide length is 174 mm.

Output Schematic Diagram

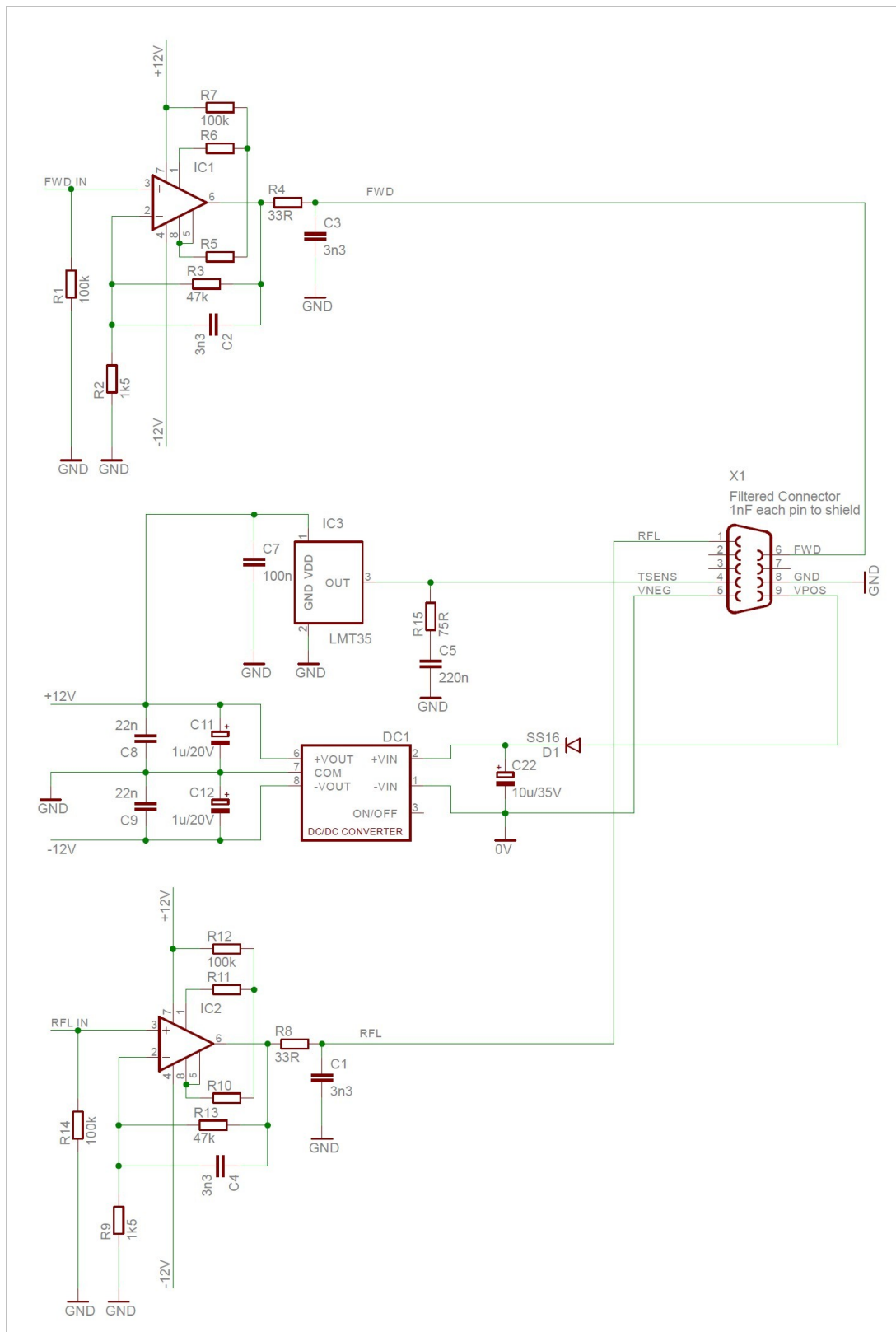


Fig. 8. Output schematic diagram of bidirectional detectors with amplifiers and a temperature sensor.

Wiring Examples

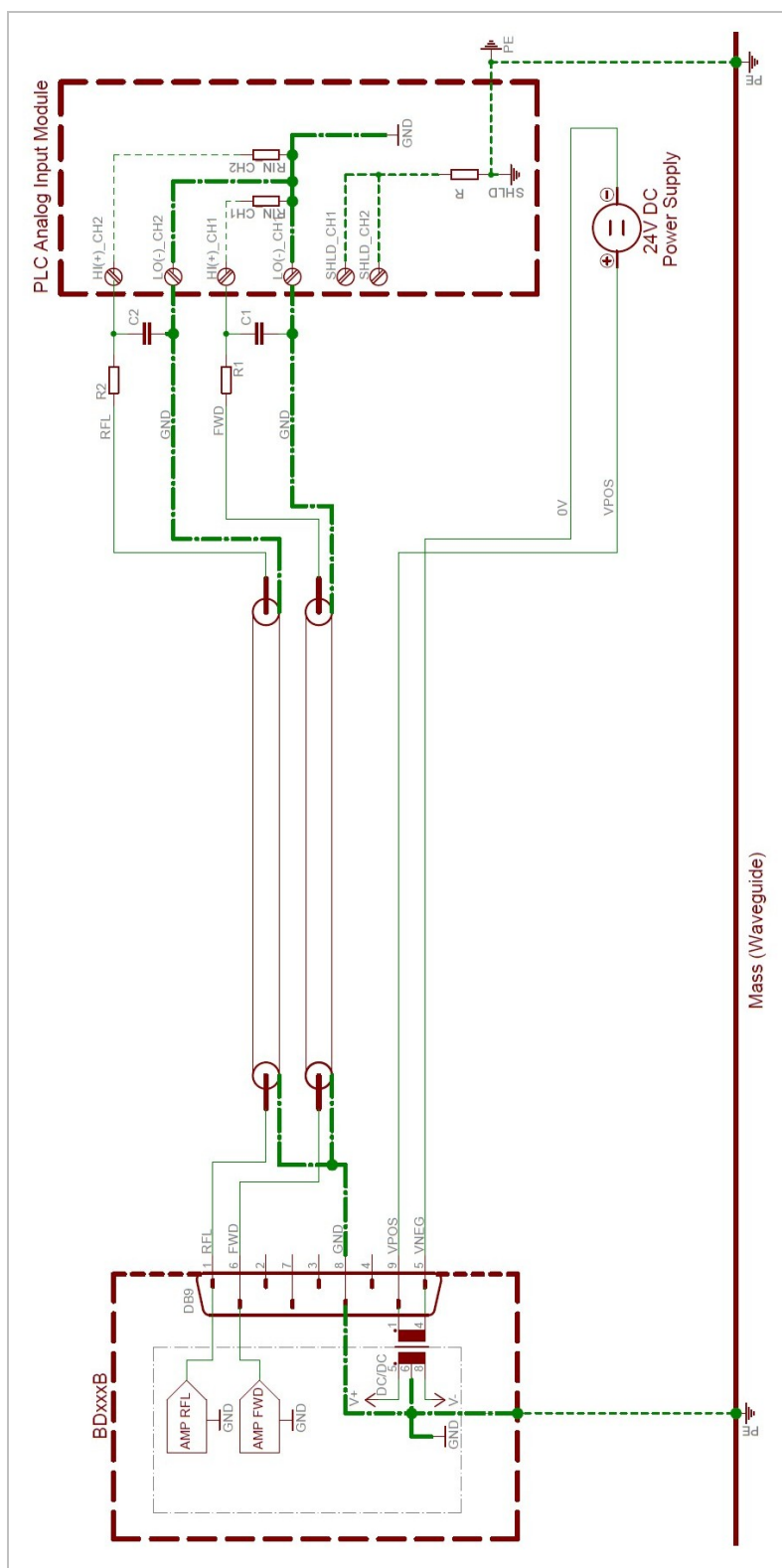


Fig. 9. Example of BD112B – PLC connection.

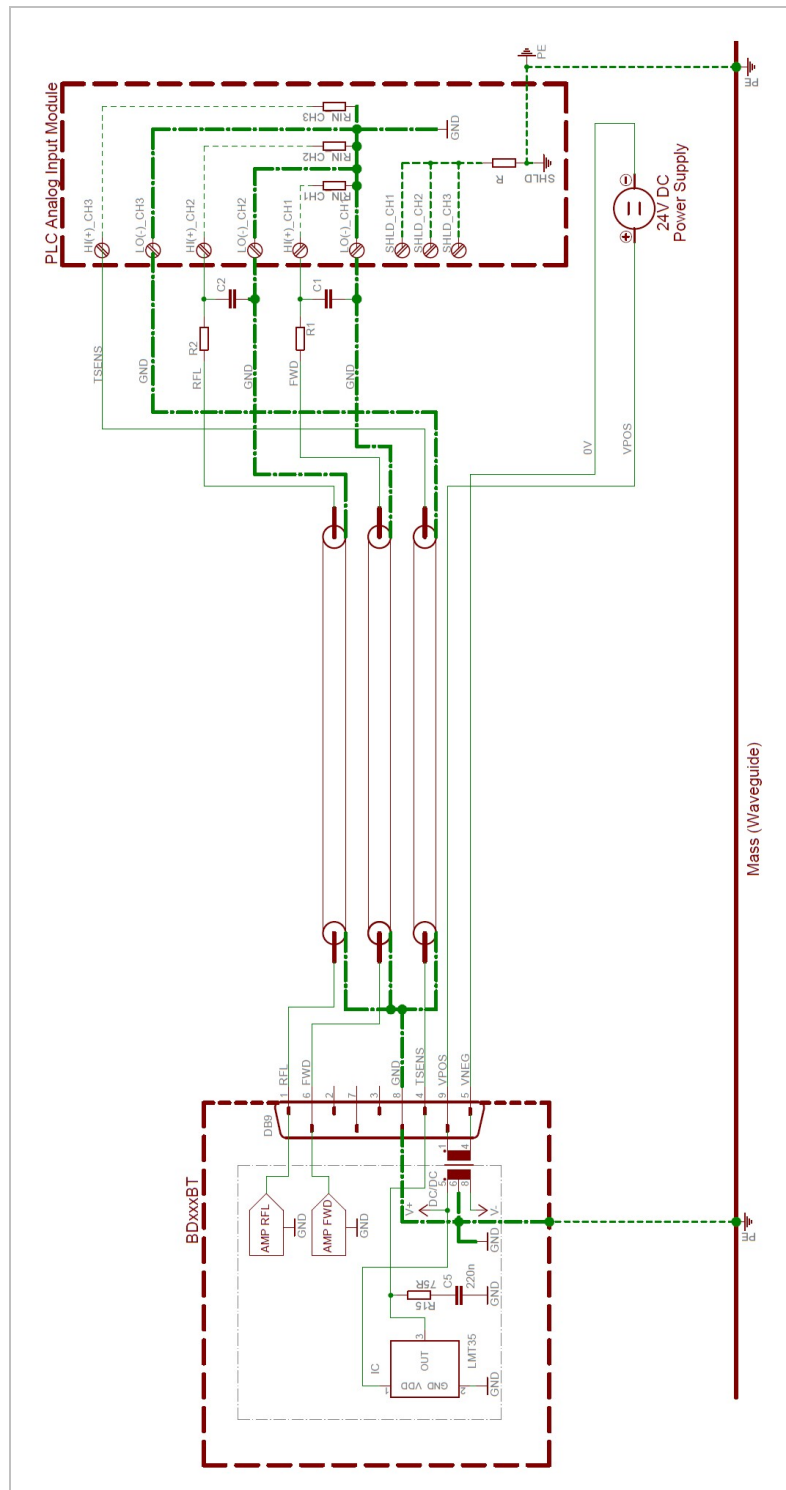


Fig. 10. Example of BD112BT – PLC connection.

Time Constant

The internal output time constant of BD112 is set to approximately 150 μ s (3-dB cutoff frequency of about 1 kHz). To improve interference immunity in CW applications, the time constant can be increased by an optional external RC filter as indicated in the wiring diagram (R1, C1 and R2, C2). The filters, if applied, should be placed as close to the PLC inputs as possible.